



bluebender

BB *Electrical
Press Brake*



Machine with optional equipment



Fast | Clean | Sustainable | Energy Saving | With options BB 5020

BB Range (version 1.5.0)		BB 2512	BB 3515	BB 5020	BB 10030
Force capacity	kN	250	350	500	100
Max. working length	mm	1200	1500	2000	3000
Distance between side frames	mm	1250	1250	1550	2550
Max. stroke	mm	250	250	250	250
Max. open height without tools	mm	500	500	500	500
Throat depth	mm	120	400	400	400
Motor power	Kw	7,5	2x5,5	2x7,5	4x7,5
Approach speed	mm/s	140	140	140	140
Working speed	mm/s	10	10	10	10
Return speed	mm/s	140	140	140	140
Stroke of axis X	mm	500*	500*	625**	625**
Speed of axis X	mm/s	400*	400*	400**	400**
Stroke of axis R	mm	150	150	200	200
Speed of axis R	mm/s	50	50	50	50
Stroke of axes Z - Z1 / Z2	mm	1000	1000	1250	1750
Speed of axes Z - Z1 / Z2	mm/s	800	800	800	800
Stroke of axes X1	mm	NA	NA	±100	±100
Speed of axes X1	mm/s	NA	NA	100	100
Length	mm	2200	2250	3050	4060
Height	mm	2910	2910	2910	2910
Width	mm	1900	1900	1900	1900
Weight	Kg	3450	4400	5900	9000

* Specifications for back gauge series BG 1,1 (standard).

** Specifications for back gauge series BG 3, as shown in image 2.



Image 1: tower back gauge BG1T (option)
Other configurations are available on request.
For different configurations please consult your ADIRA specialist.

