

art. 396.80

# WIN TIG AC-DC 450 T ROBOT



## TIG

## PLASMA WELDING

|   |  |  |
|---|--|--|
| Three phase input                                     | <b>400 V 50/60Hz<br/>± 15%</b>                         |  |
| Fuse rating (slow blow)                               | <b>20 A</b>  |  |
| Input power   | <b>18,2 kVA 50%<br/>15,9 kVA 60%<br/>13,8 kVA 100%</b> | <b>18,2 kVA 50%<br/>15,9 kVA 60%<br/>13,8 kVA 100%</b> |
| Current adjustment range                              | <b>3 A - 450 A</b>                                     | <b>3 A - 360 A</b>                                     |
| Duty Cycle (10 min. 40°C)<br>According to IEC 60974-1 | <b>450 A 50%<br/>400 A 60%<br/>380 A 100%</b>          | <b>360 A 50%<br/>330 A 60%<br/>300 A 100%</b>          |
| Stepless regulation                                   | <b>Electronic</b>                                      | <b>Electronic</b>                                      |
| Protection class                                      | <b>IP 23 S</b>   | <b>IP 23 S</b>   |
| Weight  | <b>97 Kg</b>   | <b>97 Kg</b>   |
| Dimensions (WxLxH)                                    | <b>410 x 790 x 810</b>                                 | <b>410 x 790 x 810</b>                                 |

